IN THE SPECIFICATION:

Please replace paragraph number [0058] - [0061] with the following rewritten paragraphs:

[0058] In FIG. 6, with a given data: b1 = the width of the blank sheet 18, h1 = the height and Z1 = the ~~cross-sectional coefficient~~<ins>section modulus</ins>, the calculation is made using the formula $Z1 = (b1)\cdot(h1)^2/6$.

[0059] The <ins>section modulus</ins>~~cross-sectional coefficient~~ Z1 represents the magnitude of the bending rigidity, with an increase in the magnitude of the bending rigidity causing the blank material 18 to be hardly bent.

[0060] Similarly, with another given data: b2 = the width of the backing plate 13, d = the diameter of the aperture 17, n = the number of the apertures, h2 = the thickness and Z2 = the <ins>section modulus</ins>~~cross-sectional coefficient~~, the calculation is made using the formula $Z2 = (b2-n\cdot d)\cdot(h2)^2/6$.

[0061] The <ins>section modulus</ins>~~cross-sectional coefficient~~ Z2 also represents the magnitude of the bending rigidity, with an increase in the magnitude of the bending rigidity causing the blank sheet 18 to be hardly bent.

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